

James Walker	Version No.	JWUK Deviation Permit	Owner	Effective Date
	Doc Ref: QAF-062		J Taylor	08/05/2025

Deviation Permit Number
JWUK-PN-000807

Customer Name	Customer Contact	RFQ/PO	JUK Quote/Order	JW Part No.	Customer Part No.	Qty
STATS	Neil McCallum	PO068302-2	8193673	CMRD3290717	DD0029714	12
Customer Drawing Number and Revision			Customer Specification(s) and Revision			Date
DD0029714 REV 00			n/a			08/05/2025
JW Product Description						
TBC						
Reason For Deviation						Responsible Person (JW)
<p>We are unable to hit the required tolerances on DD0029714 REV 00 . James Walker typically offer moulded articles to BS ISO 3302-1 class M2 which for the ID and OD is +/-0.5% (nominal) .</p> <p>James Walker are looking to supply a larger “blank” moulding that STATS would then machine to hit the tight tolerances required.</p> <p>As such, we would look to propose the following dimensions: ID: 408 +/- 2.04mm, OD: 486 +/- 2.43mm, DEPTH: 50 +/- 0.50mm.</p> <p>In additon, drawing DD0029714 REV 00 currently states HNBR Shore 80.</p> <p>James Walker are supplying Vermilion 7, the material requested, which is described as HNBR Shore 90.</p>						JAMES TAYLOR

Section to be completed by the customer			
Customer acceptance - Y/N	Y	Responsible person and role	Jan Kolistanik - Technical Lead - Solutions
Comments	STATS accept proposed tolerences / sizes and revised shore 90 spec		
Date	13/05/2025	Signature	Jan Kolistanik - Technical Lead - Solutions

JW Standard Provisions	
1	This deviation will become permanent for all future orders. It is not exclusive to just the purchase order or quote outlined on this permit, unless otherwise stated.
2	This deviation will be captured in our customer notes and a copy of the deviation will not be supplied with shipped goods as standard, although it may be referenced in the James Walker part description.